

Work Order ID 120296

June-16-14 8:15:05 AM

120296

Page 1

Item ID: D350-727-045 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Wearplate, Full Length Fits LH or RH
 Start Date: 6/13/14 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 6/13/14 Req'd Qty: 3.00 ***3*** Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 14-06-06 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D350-727	Rev A

ML5 14-06-16

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-727-045 CHG002								

DAS 31 9-89 3x 14-06-16

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

3x DAS 28 9-89 JUN 16 2014

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS 31 9-89 3x 14-06-16

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Item ID: D350-727-045

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Wearplate, Full Length Fits LH or RH

Start Date: 6/13/14

Start Qty: 3.00

3

Cust Item ID:

Required Date: 6/13/14

Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Packaging

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-727-045 Location: 041 PPP Rev: _____

JUN 16 2014

048
06
000



140

QC21- Final Inspection - Work Order Release

0.00

140


QC

Memo

0.00

Quality Control

MLJ 14-06-16

 14-6-16

Picklist Print

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Work Order ID: 120296

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Parent Item: D350-727-045

D350-727-045

Parent Item Name: Wearplate, Full Length Fits LH or RH

Start Date: 6/13/14

Required Date: 6/13/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A05.05.12New issueKJ/JLM
PER ECN 12-546 DD VERF:EC

IPP REV:B 12.04.11 AS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3319-1		Manufactured	No			110	Each	5.0000	1	3			
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3x *D3319-1*

Forward Wearplate

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

2

85702

2

ST550

3

112531

3

DAS
28
9-89

JUN 16 2014

D3319-3		Manufactured	No			110	Each	3.0000	1	3			
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3x *D3319-3*

Full-Length Wearplate

DAS
31
9-89

Location

Loc Qty

Loc Code

ST500

3

112470

3

DAS
28
9-89

DAS
28
9-89